

MK8 extruder feeder assembly



Required part:

- 1 x extruder base
- 1 x tension lever
- 1 x extruder mount bar
- 1 x bearing cover
- 1 x 693zz U-groove Idler wheel
- 1 x 693zz bearing
- 1 x Brass drive gear
- 1 x High tension spring
- 1 x Assembly screw set
- 1 x screw sleeve

Step1. Fix the drive gear on the motor shaft with M3*3 jimmy screw..



Step2. Mount the extruder base on the motor with M3*6 screw.



Step3. Put the 694zz bearing into the U-groove Idler wheel. You will find one side is deep edge and another is shallow.



Step5.put the assembled bearing wheel on the tension lever with the deep side up .



Step5. Cover the bearing cover on the deep side .



Fix with M2.6*8 Countersunk cross self-tapping screws



Step7. Put a M3*20 flat head screw into the screw sleeve to fix the tension lever on the extruder base.

Do not screw tightly here.





Step7. Put the spring between the tension lever and the extruder base.



